

PANEL SEAMING

ROOF PERFORMANCE

THE ROOF PANELS MUST BE CORRECTLY SEAMED BEFORE THE ROOF SYSTEM CAN PROVIDE THE FULLY DESIGNED WIND LOAD AND WEATHER RESISTANCE CAPABILITY.

WHEN TO SEAM

WHENEVER POSSIBLE, THE INSTALLED ROOF PANELS SHOULD BE SEAMED BY THE FINISH OF EACH DAY'S WORK. IF HIGH WIND OR RAIN/SNOW CONDITIONS ARE IMMINENT, THE INSTALLED ROOF PANELS MUST BE SEAMED BEFORE SUCH CONDITIONS OCCUR.

TEMPORARY SEAMING

IT MAY NOT ALWAYS BE PRACTICAL OR FEASIBLE TO SEAM THE ROOF PANELS UNTIL AFTER THE ROOF PANEL INSTALLATION IS COMPLETE. SEAMED ROOF PANELS ARE DIFFICULT TO REPOSITION OR REPLACE. SEAMERS MAY NOT ALWAYS BE AVAILABLE DURING THE ENTIRE ROOF INSTALLATION. IN SUCH CASES, IT MAY BE DESIRABLE TO TEMPORARILY HAND CRIMP THE ROOF PANELS AT CLIPS, THEN LATER COMPLETE THE INSTALLATION WITH THE SEAMER.

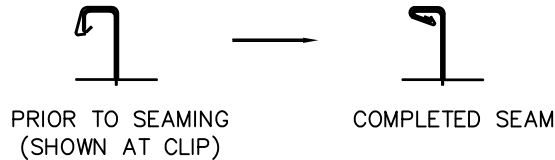
IMPORTANT: TEMPORARY HAND CRIMPING MUST BE APPROVED BY THE PROJECT'S DESIGNER.

SEAMER NOTES / SPECIFICATIONS

ALL AEP SPAN CUSTOMERS MUST WORK DIRECTLY WITH DI ROOF SEAMERS OR QUALITY ROOF SEAMERS FOR SEAMER RENTALS. THESE ARE THE ONLY AEP SPAN CERTIFIED SEAMER SUPPLIERS.

SEAMING CAPABILITIES:

SPAN-LOK HP:



SPAN-LOK / SPANSEAM:



SEAMER OPERATION – IMPORTANT NOTES

ALWAYS ATTACH SAFETY HOOK TO PREVENT SEAMER FROM FALLING OFF ROOF.

REMOVE ANY PROTECTIVE PLASTIC FILM FROM PANELS PRIOR TO SEAMING.

ALL CLIPS REQUIRE HAND CRIMPING PRIOR TO SEAMING TO ENSURE PROPER PANEL INSTALLATION AND TO REDUCE POTENTIAL FOR PANEL SCRATCHING. HAND CRIMP FIRST 10" OF PANEL ENDS BEFORE SETTING SEAMER IN PLACE.

DO NOT RUN SEAMER PAST END OF PANELS; DOING SO INCREASES THE RISK FOR PERSONAL INJURY AND/OR PROPERTY DAMAGE. THIS IS ESPECIALLY TRUE AT EAVES, ON HIGH SLOPES, OR AT OTHER COMMON RISK AREAS.

DO NOT RUN SEAMER BEYOND UPPER END OF PANEL OR ONTO ANY PREVIOUSLY SEAMED AREA. NEVER RUN THE SEAMER WITHIN 6" OF THE PANEL END OR PREVIOUSLY SEAMED AREA; FINISH WITH A HAND CRIMPER.

MORE DETAILED SEAMING INSTRUCTIONS ARE AVAILABLE FROM THE SEAMER SUPPLIERS.



SPANSEAM



PANEL SEAMING

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